

PX4i | PX6i

High Performance Printer



Spare Parts Catalog

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There are U.S. and foreign patents as well as U.S. and foreign patents pending.

Document Change Record

This page records changes to this document. The document was previously released as version -001.

Version Number	Date	Description of Change
002	12/2009	Revised to include changes for the Asterix Upgrade Program.

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PX4i and PX6i Spare Parts Catalog

This spare parts catalog contains information about spare parts and accessories for the Intermec PX4i and PX6i High Performance Printers. For more information about parts not listed in this catalog, contact your Intermec Service representative.

Information in this manual is subject to change without prior notice and does not represent a commitment on the part of Intermec. For the most current information, see the Spare Parts Price List available from the Intermec web site at www.intermec.com.

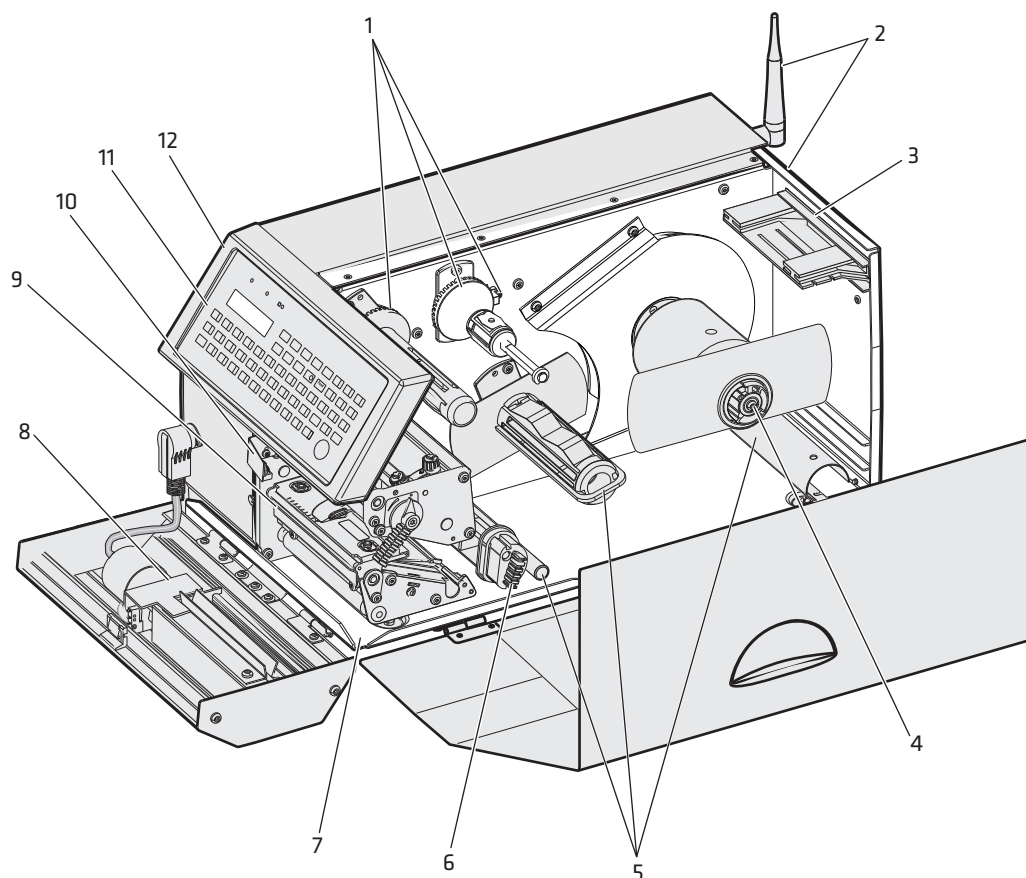


Always make sure that you have the correct part. Some electrical parts, such as printheads, printhead cables, and interface boards may look similar to parts for other printers. However, these parts are not compatible. Installing the wrong part may damage the printer.

Spare Parts Overview

This section contains information about spare parts for the PX4i and PX6i printers. Use the overview illustrations and tables to locate and identify each spare part assembly.

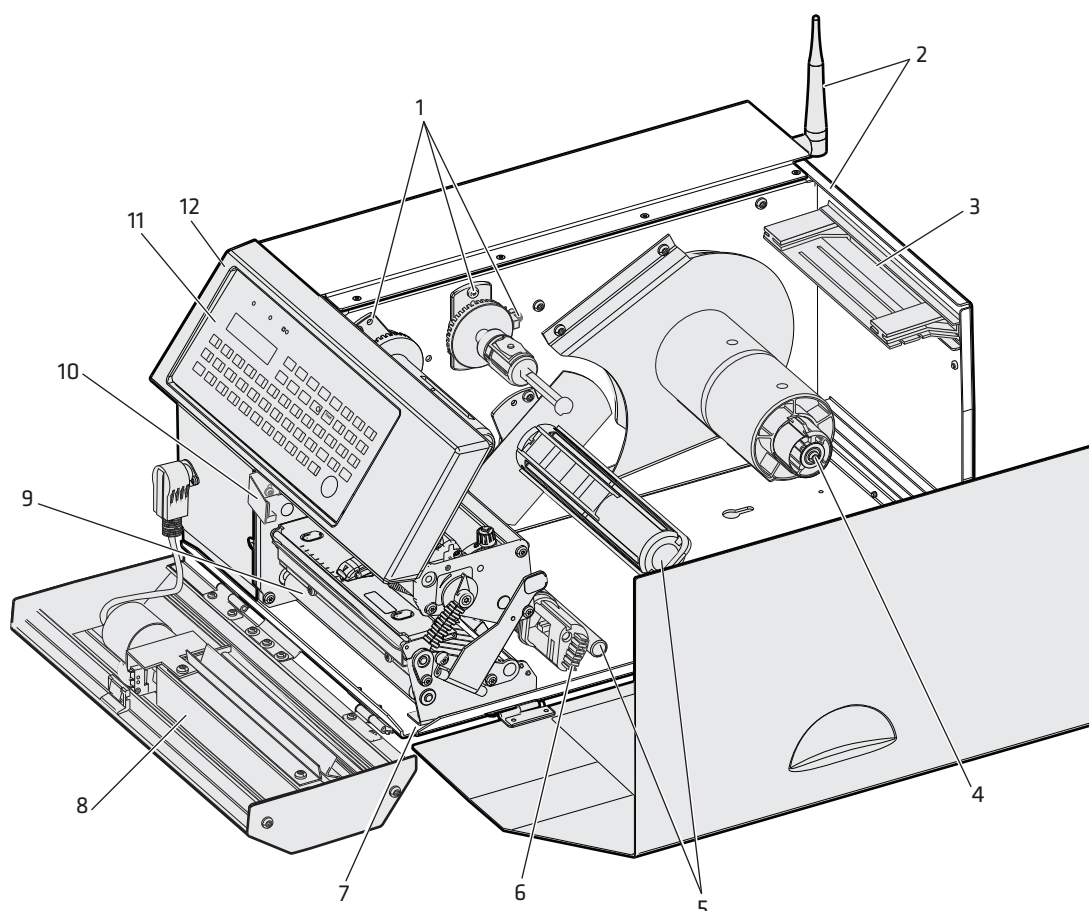
PX4i Spare Parts Overview



PX4i Spare Parts Overview

Callout	Description	Page
1	Transfer ribbon mechanism	18, 19, 20
2	Various types of interface boards (options)	33, 34, 35, 36, 37
3	Fan fold guides kit (option)	41
4	Media supply with accessories	21, 23, 24, 25
5	Liner/batch takeup unit (option)	28
6	Label slack absorber	26
7	Chassis	12, 13
8	Cutter kit (option)	39
9	Print unit	14
10	Label taken sensor kit (option)	38
11	Keyboard and console board	11
12	Front, 4-inch	11
	Hinge kit	12, 13, 39

PX6i Spare Parts Overview



PX6i Spare Parts Overview

PX6i Spare Parts Overview

Callout	Description	Page
1	Transfer ribbon mechanism	18, 19, 20
2	Various types of interface boards (options)	33, 34, 35, 36, 37
3	Fan fold guides kit (option)	42
4	Media supply with accessories	22, 23, 24, 25
5	Liner/batch takeup unit (option)	29
6	Label slack absorber	27
7	Chassis	12, 13
8	Cutter kit (option)	40
9	Print unit	16
10	Label taken sensor kit (option)	38
11	Keyboard and console board	11
	Hinges	12, 13, 40

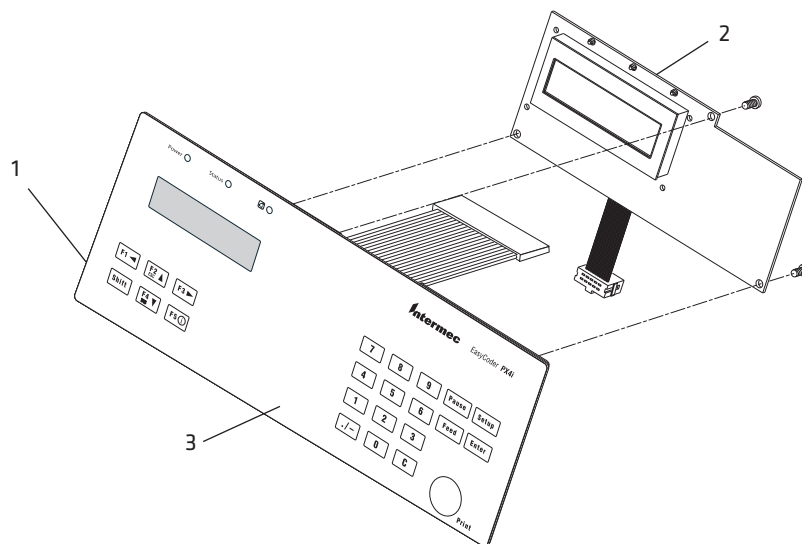
PX4i and PX6i Accessories

Part Number	RoHS Part Number	Description	Notes
1-975571-20	1-974028-025	Power cord UL/CSA	U.S.A., Canada
1-975571-30	1-974029-020	Power cord	U.K, Ireland
1-975571-10	1-974027-025	Power cord	European standard
1-975571-00	1-974030-025	Power cord	Australia, New Zealand
1-975583-18	1-974022-018	Parallel interface cable	
1-975622-00	1-974024-030	Serial interface cable RS-232	
1-975616-21	1-974016-021	PSU power cable	
1-975619-20	1-974019-020	PSU control cable	
1-110501-00	1-110501-00	Cleaning card 25-pack	For EasyCoder PX4i
1-110601-00	1-110601-00	Cleaning card 25-pack	For EasyCoder PX6i
GEZ400STB		Abrasive pH cleaning cards	
5-900901-00	5-900901-001	External keyboard converter	
5-900902-00	5-900902-001	Programming adapter	
1-974017-026		TPH power cable assembly, PX4, 260 mm	
1-974018-027		TPH power cable assembly, PX6, 270 mm	
1-974015-009		TPH data cable assembly, PX	Current PX4 data cable
1-974015-008		TPH data cable, mylar shield, PX6	Current PX6 data cable
1-974015-006		TPH data cable assembly, PX6	To be replaced by P/N 1-974015-008
1-974015-007		TPH data cable assembly, mylar shield, PX6	To be replaced by P/N 1-974015-009
1-974015-004		TPH data cable assembly, PX4	To be replaced by P/N 1-974015-009
		CompactFlash Memory card (various sizes)	See the Intermec Price Guide
		Firmware cards and font card (various font collections)	See the Intermec Price Guide

Spare Parts

This section contains detailed illustrations, descriptions, and part numbers for the PX4i and PX6i spare parts. Note that the description text is not necessarily the same as the text on drawings, packing slips, or invoices.

Keyboard and Console Board



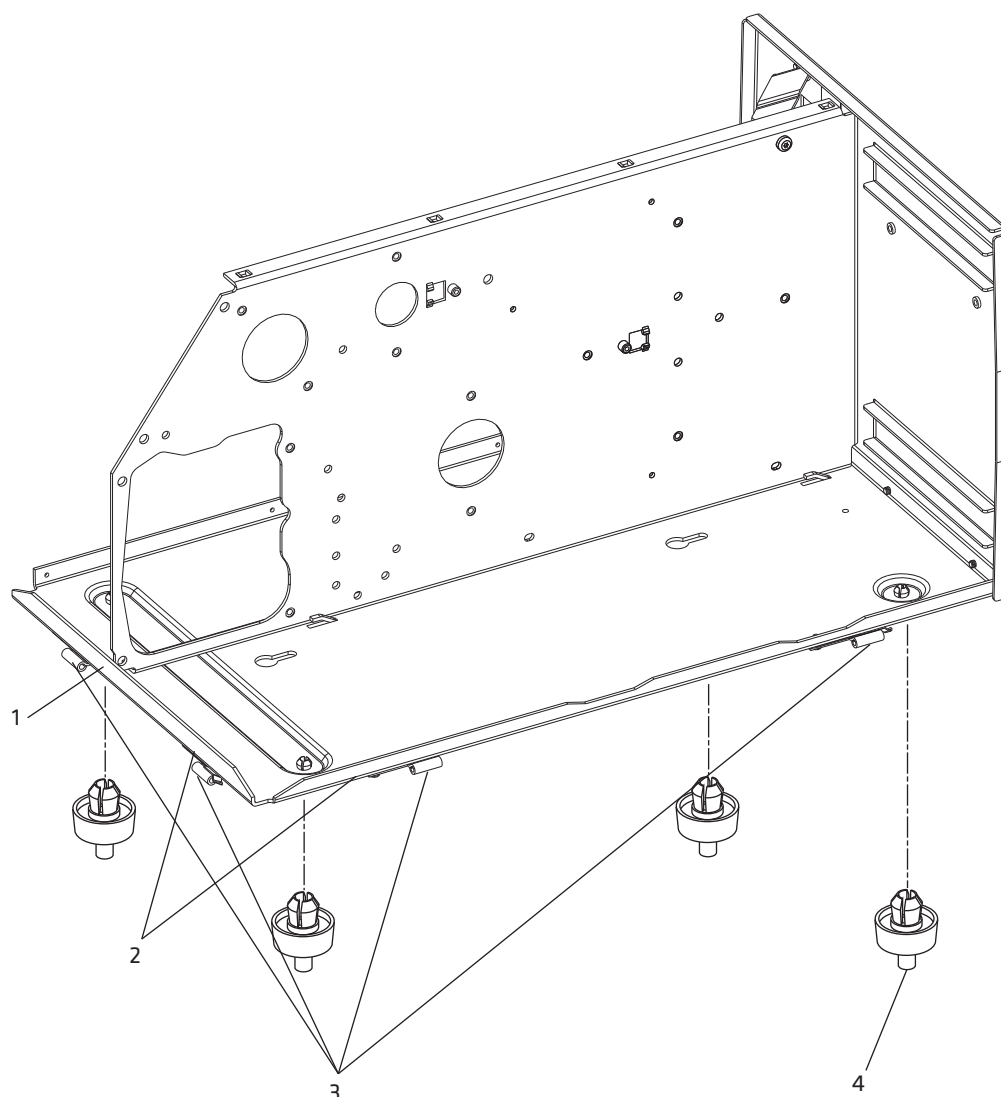
Keyboard and Console Board Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
	1-040279-032		Front, 4-inch	Complete front cover
1	1-040197-70	1-040197-700	PX4i keyboard assembly (Fingerprint standard)	Contains PX4i FP simple overlay P/N 1-040615-00
	1-040197-75	1-040197-750	PX4i keyboard assembly (Fingerprint alphanumeric)	P/N 1-040197-750 contains PX4i FP full overlay P/N 1-040615-10
	1-040197-80	1-040197-800	PX4i keyboard assembly (IPL)	Contains PX4i IPL simple overlay P/N 1-040615-20
	1-040197-85	1-040197-850	PX6i keyboard assembly (Fingerprint standard)	Contains PX6i FP simple overlay P/N 1-040615-30
	1-040197-90	1-040197-900	Keyboard assembly (Fingerprint alphanumeric)	Contains PX6i FP full overlay P/N 1-040615-40
	1-040197-95	1-040197-950	Keyboard assembly (IPL)	Contains PX6i IPL overlay P/N 1-040615-50
2	1-971653-90	1-971153-900	Console PCB assembly	Excludes console PCB
3	355-420-001		Overlay, graphic, PX4i	Not shown
	355-421-001		Overlay, graphic, PX6i	Not shown



Note: All keyboard assemblies exclude the console PCB and contain the membrane switch for keyboard P/N 1-040587-01.

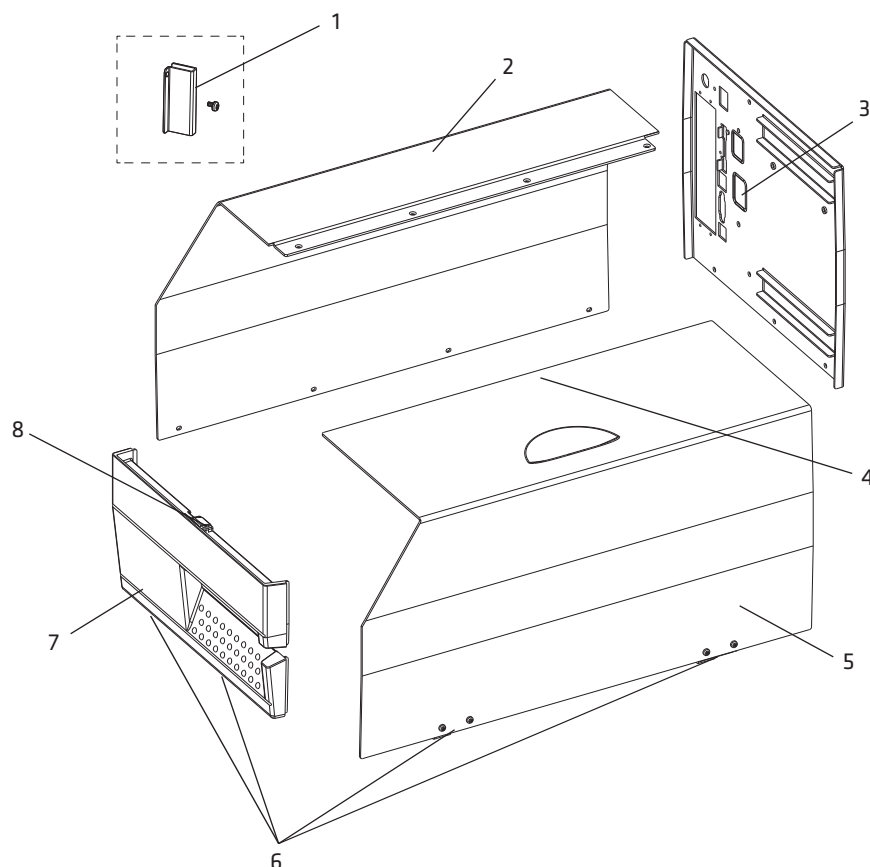
Chassis Bottom



Chassis Bottom Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	653-662-001		Door stop, PX4B printer	Not shown
2	1-196259-11	1-196259-11	Hinge spring, leaf	Set of 2
3	1-196266-11	1-196266-11	Hinge	Set of 4
4	1-992328-90		Rubber foot (12-pack), F2/F4, PX4/PX6	4 per printer

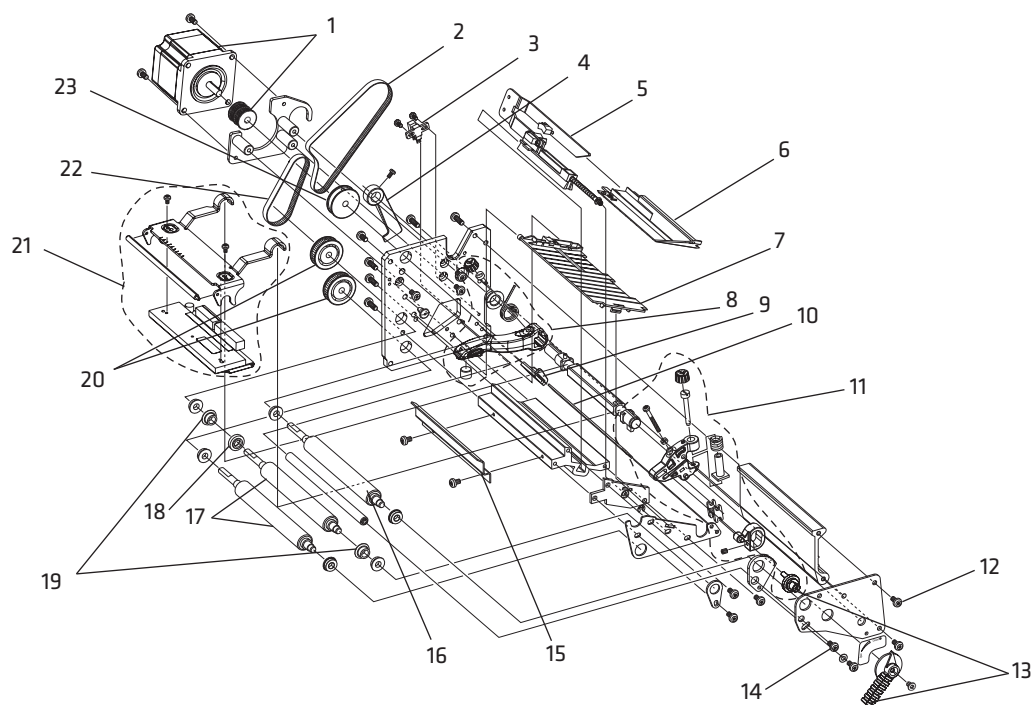
Chassis Top



Chassis Top Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-206179-01	1-206179-01	CompactFlash cover assembly	Includes screw
2	1-040540-00	1-040540-00	Electronics cover	Metallic gray, PX4i/PX6i
3	1-040624-00	1-040624-00	PX4i rear plate assembly	Includes guide pin, not shown
	1-040624-10	1-040624-10	PX6i rear plate assembly	Includes guide pin, not shown
	524-123-001		Rear plate PX4C	
	524-126-001		Rear plate PX6C	
4	1-040295-00		Magnetic latch for PX4/PX6	Not shown
5	1-040120-90	1-040120-900	PX4i media door assembly	Metallic gray
	1-040120-95	1-040120-950	PX6i media door assembly	Metallic gray, not shown
6	1-196260-90	1-196260-90	Hinge kit	Includes hinges for the front cover and side doors (4x), leaf springs and screws
7	201-022-001		Front cover assembly kit, 501/PX4i	Works with the PX4i peel-off accessory
	1-040127-90	1-040127-01	Front access door, 601/601XP/PX6i	P/N 1-040127-90 includes front and rear hinges and door spring lock, not shown
8	1-040299-90		Lock assembly	

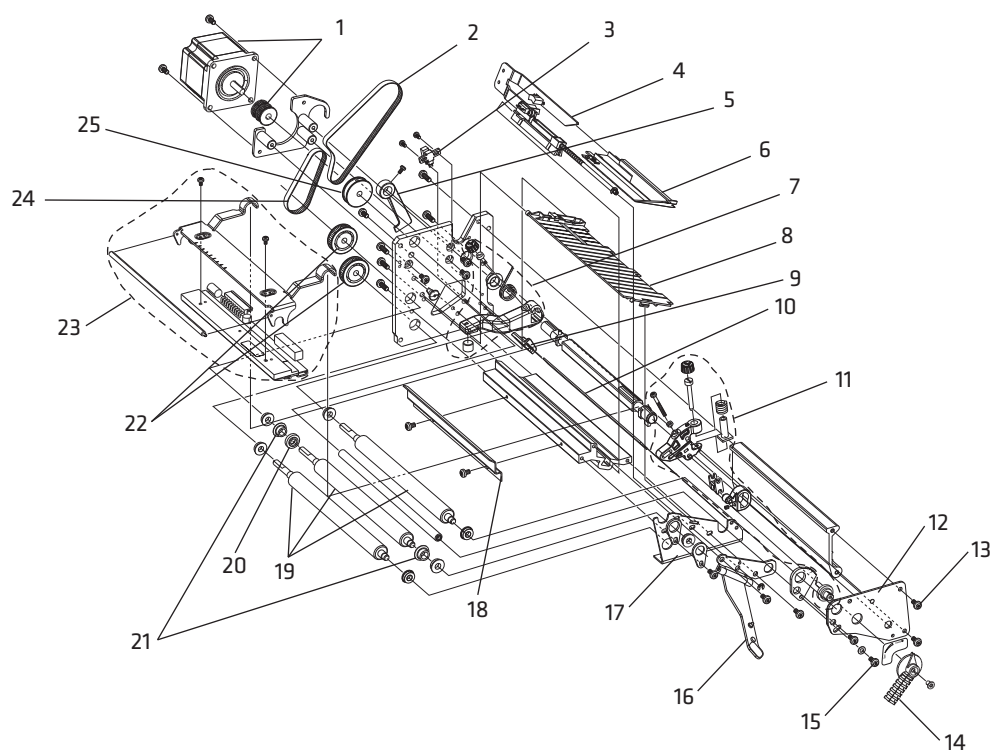
PX4i Print Assembly



PX4i Print Assembly Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
	1-040086-90	1-040086-900	PX4i print unit assembly	Complete unit
1	1-040960-90	1-040960-900	Stepper motor assembly	Includes pulley
2		1-995101-54	Tooth belt, BANDO 144MXL	
3	1-975606-20	1-974006-020	Reflecting sensor (headlift)	
4	1-040178-02		Sensor arm assembly	
5		1-040109-02	Label stop assembly	
6	1-040151-01	1-040151-01	Upper guide assembly, PX4i/PX6i	
7	1-040150-01	1-040150-01	Lower guide assembly, PX4i	
8	1-040195-00	1-040195-00	Pressure arm assembly	
9		1-040215-00	Paper guide, PX4i/PX6i	
10		1-040208-12	Guide plate, PX4i	
11	1-040254-90	1-040254-90	Head pressure link assembly	
12	1-994059-008		Screw, MRT 4X8 ZP	
13	1-040248-02	1-040248-02	Crank shaft (Cam handle)	
	1-040163-00	1-040163-00	Knob crank shaft assembly	Includes crank shaft and screw
14	1-994059-006		Screw, MRT 4X6 ZP	
15	1-040229-03	1-040229-03	Tear bar	
16	1-040230-90	1-040230-90	Ribbon assist roller	
17	1-040230-93	1-040230-93	Platen roller/liner drive roller	Includes bearings
18		1-040216-00	Guide gable, PX4i/PX6i	1 each
19		1-040217-00	Bearing guide, PX4i/PX6i	2 each
20	1-040100-02	1-040100-02	Tooth belt wheel	
21		1-040082-900	Thermal printhead assembly (8 dots/mm)	203.2 dpi
	1-040083-90	1-040083-900	Thermal printhead assembly (11.81 dots/mm)	300 dpi
	850-812-900		Thermal printhead assembly, 400 dpi PX4i kit	400 dpi
22		1-995101-24	Tooth belt, 83 MXL025 T=83	
23	1-040519-90	1-040519-900	Toothless wheel assembly	

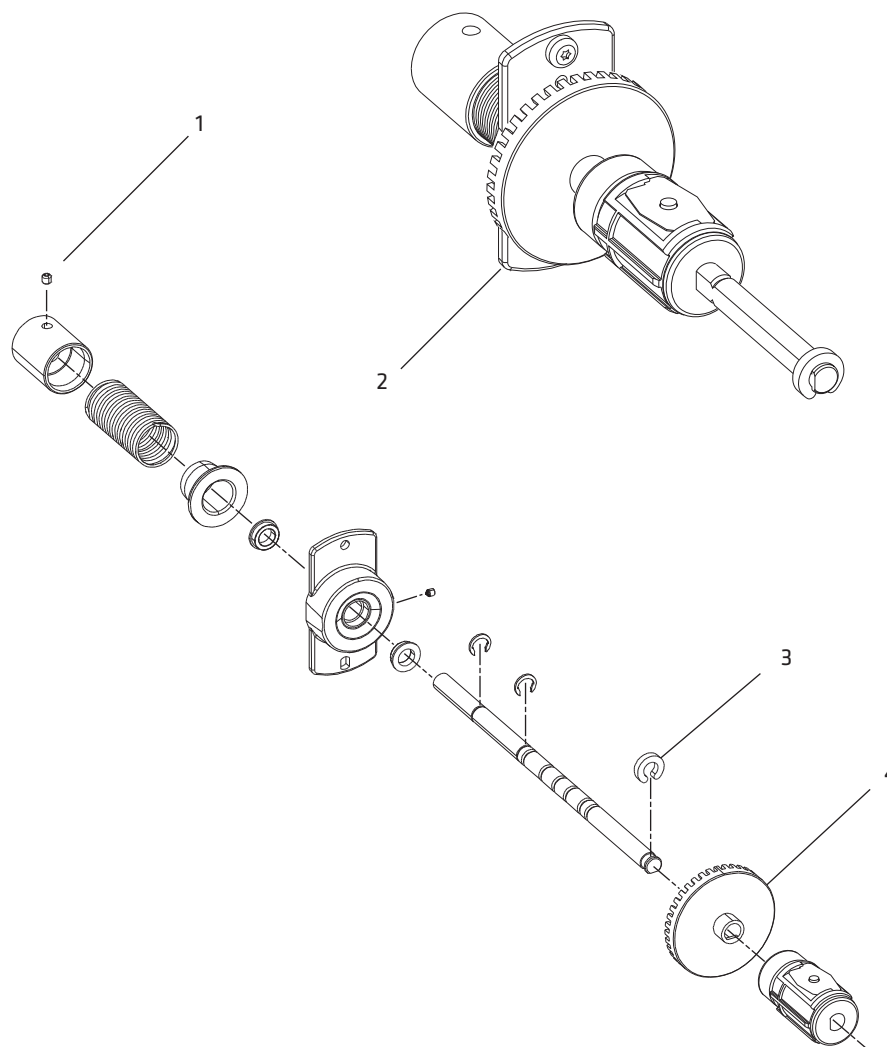
PX6i Print Assembly



PX6i Print Assembly Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
		1-040087-900	PX6i print unit assembly	Complete unit
1	1-040960-90	1-040960-900	Stepper motor assembly	Includes pulley
2	1-995101-54	1-995101-54	Timing belt	
3	1-975606-20	1-974006-020	Reflecting sensor (headlift)	
4		1-040109-11	Label stop assembly	
5	1-040178-02		Sensor arm assembly	
6	1-040151-01	1-040151-01	Upper guide assembly, PX4i/PX6i	
7	1-040195-00	1-040195-00	Pressure arm assembly	
8	1-040150-11	1-040150-11	Lower guide assembly, PX6i	
9		1-040215-00	Paper Guide, PX4i / PX6i	
10		1-040208-22	Guide Plate, PX6i	
11	1-040163-00	1-040163-00	Knob crank shaft assembly	Includes crank shaft and screw
	1-040254-90	1-040254-90	Head pressure link assembly	
12	1-040177-00		Outer gable assembly	
13	1-994059-008		Screw, MRT 4X8 ZP	
14	1-040248-02	1-040248-02	Crank shaft (Cam handle)	
15	1-994059-006		Screw, MRT 4X6 ZP	
16	1-040134-10		Locking assembly	
17	1-995191-32		Ball bearing min, FLAWBC6-12ZZA	
18	1-040229-13	1-040229-13	Tear bar	
19	1-010110-90	1-010110-90	Platen roller/liner drive roller/ribbon assist roller	Includes bearings
20		1-040216-00	Guide Gable, PX4i / PX6i	1 each
21		1-040217-00	Bearing Guide, PX4i / PX6i	2 each
22	1-040100-02	1-040100-02	Gear wheel	
23		1-040084-900	Thermal printhead assembly (8 dots/mm)	203.2 dpi
		1-040085-900	Thermal printhead assembly (11.81 dots/mm)	300 dpi
24	1-995101-24	1-995101-24	Timing belt	
25	1-040519-90	1-040519-900	Toothless wheel assembly	

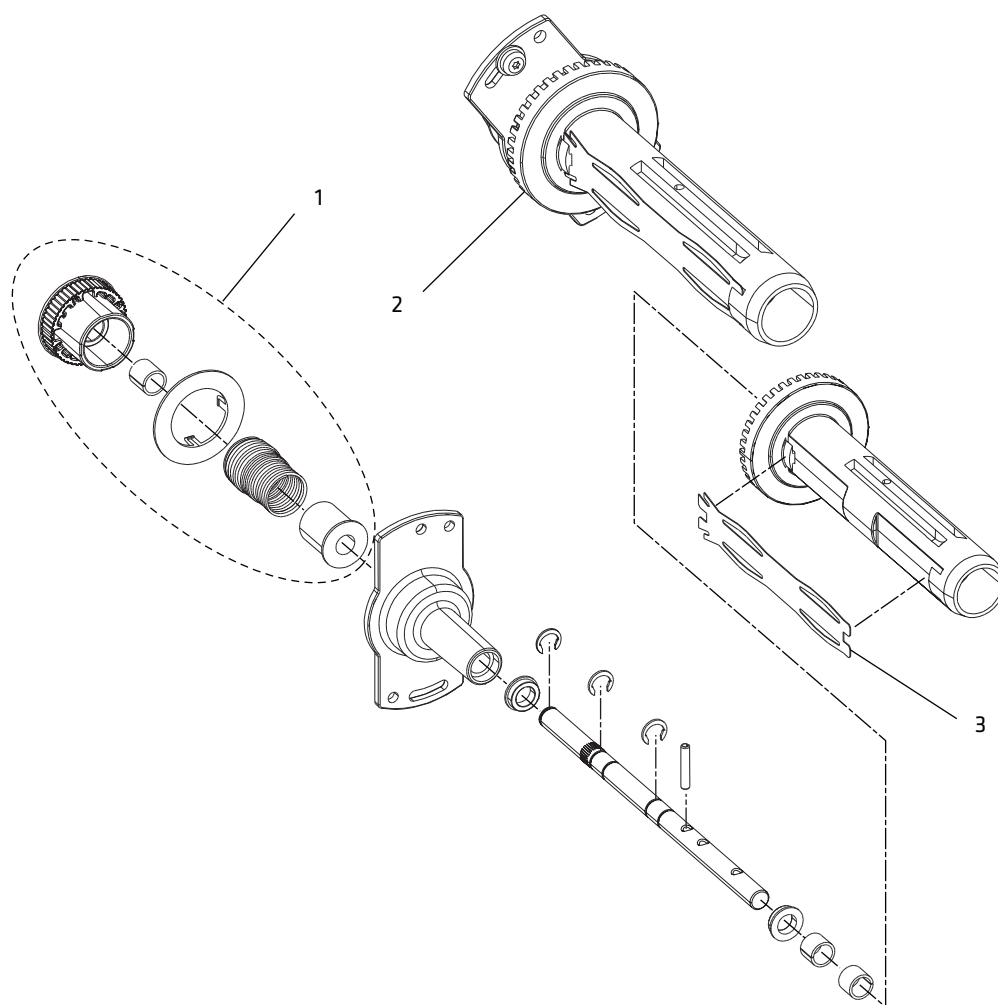
Ribbon Supply Assembly



Ribbon Supply Assembly Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-040602-00	1-040602-00	PX4i spring brake assembly	
	1-040609-00	1-040609-00	PX6i spring brake assembly	
2	1-040189-90	1-040189-90	PX4i ribbon supply unit assembly	Complete unit (no screws included)
	1-040198-90	1-040198-90	PX6i ribbon supply unit assembly	Complete unit (no screws included)
3	1-040448-00	1-040448-00	Ring	Same for PX4i and PX6i
4	1-040157-00	1-040157-00	Pivot assembly	Same for 501XP, 601XP, PX4i and PX6i

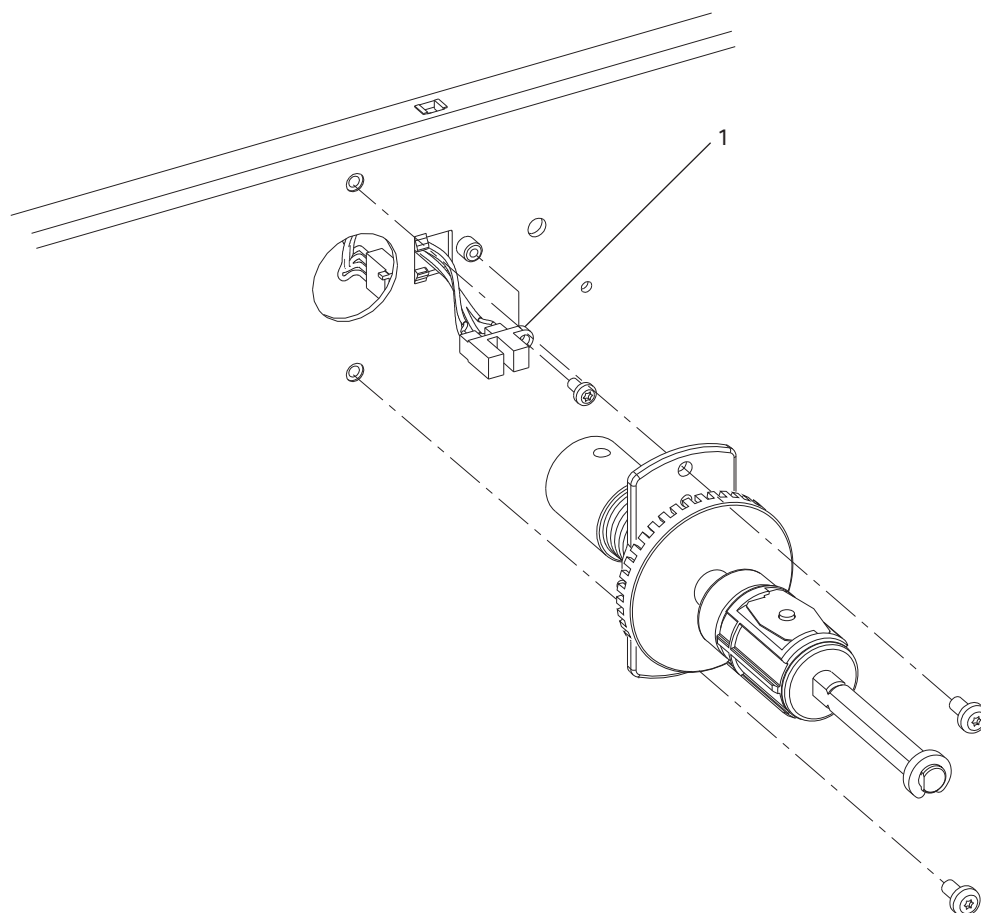
Ribbon Rewind Assembly



Ribbon Rewind Assembly Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-040194-00	1-040194-01	PX4i spring brake/pulley assembly	
			PX6i spring brake/pulley assembly	
2	1-040613-00	1-040613-01		
		1-040191-01	PX4i ribbon rewind unit assembly	Complete unit (no screws included)
		1-040199-01	PX6i ribbon rewind unit assembly	Complete unit (no screws included)
3	1-040443-11	1-040443-11	Bobbin plate	Same part for both PX4i and PX6i

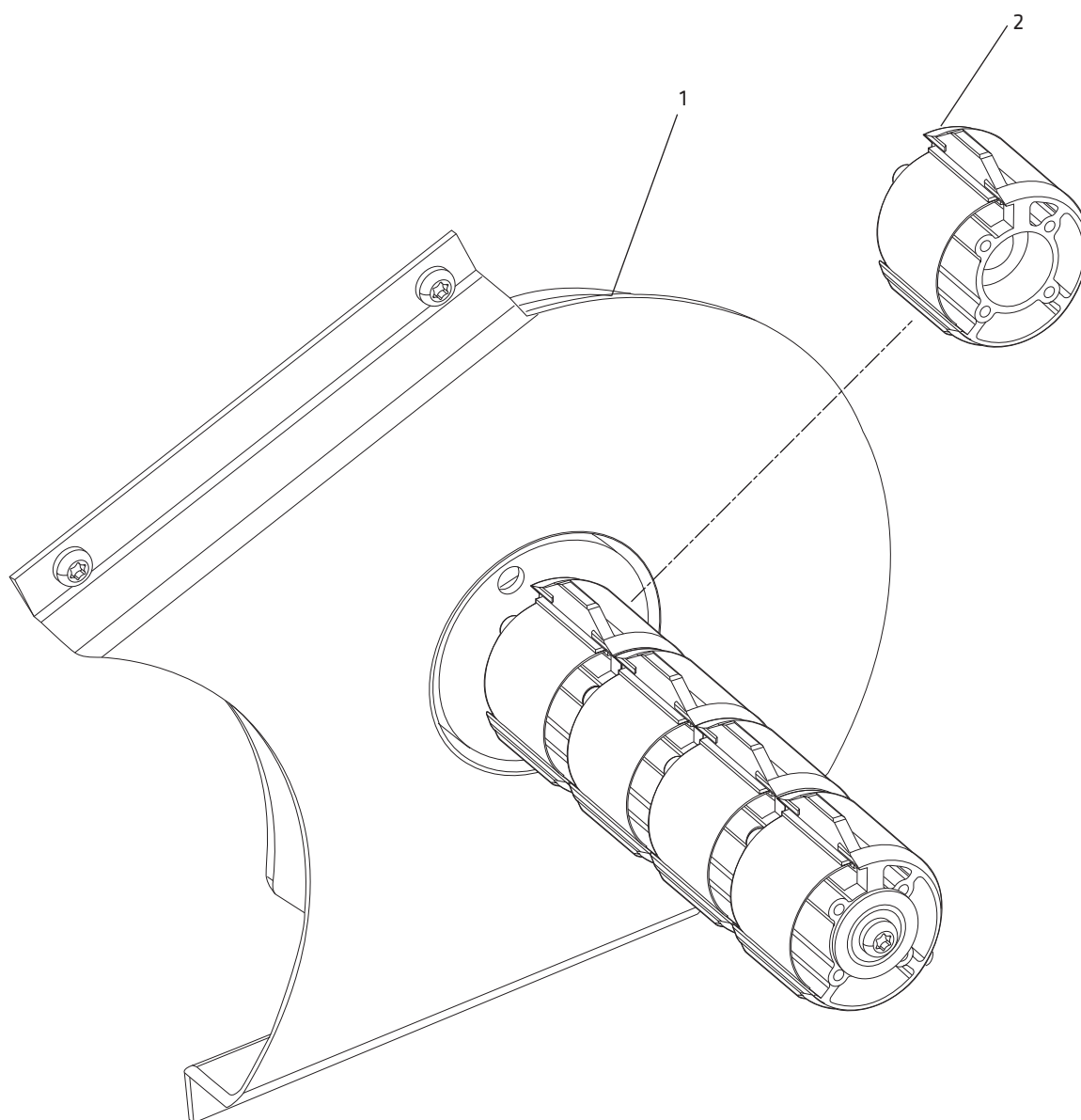
Ribbon Sensor



Ribbon Sensor Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-975605-13	1-974005-013	Ribbon sensor assembly	Includes cable

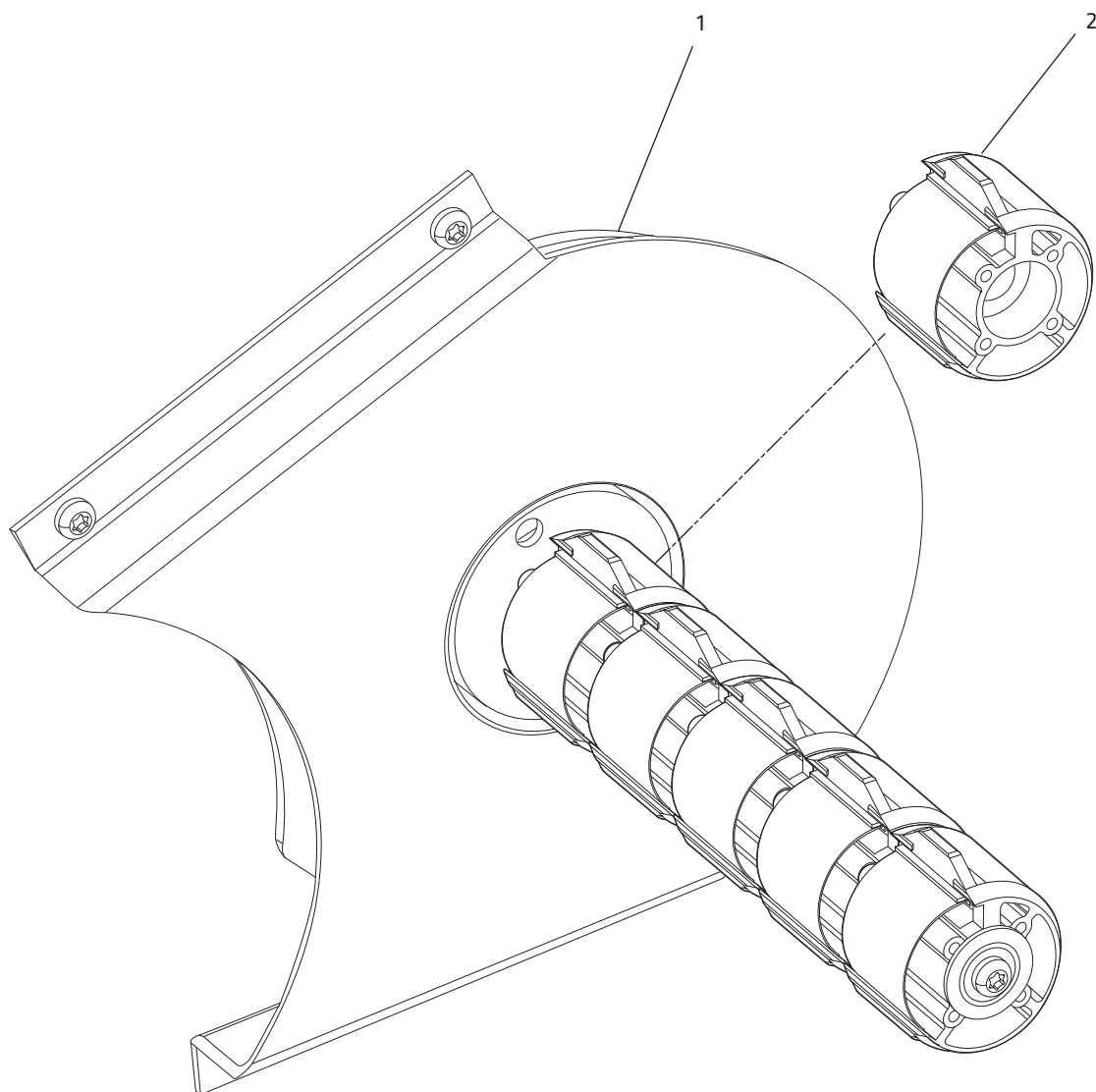
PX4i Media Supply



PX4i Media Supply Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-040060-03	1-040060-03	Unwind assembly, 4-inch	Complete unit (screws not included)
2	1-150166-00	1-150166-00	Bobbin assembly	

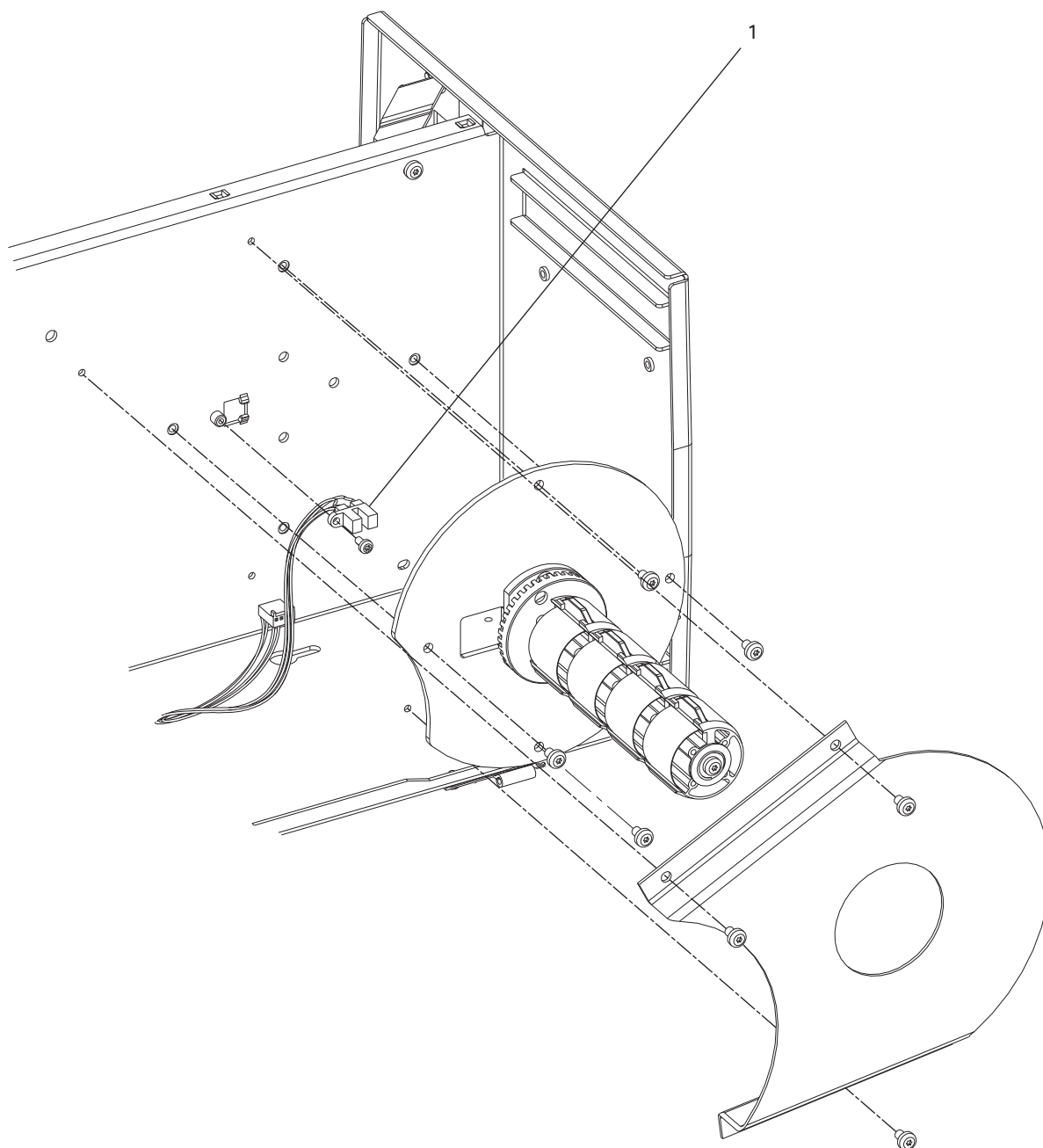
PX6i Media Supply



PX6i Media Supply Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-040060-13	1-040060-13	Unwind assembly, 6-inch	Complete unit (screws not included)
2	1-150166-00	1-150166-00	Bobbin assembly	

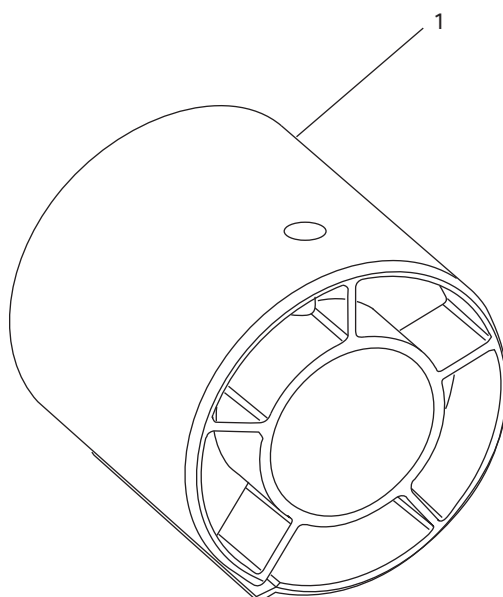
Paper Sensor



Paper Sensor Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-975605-25	1-974005-025	Paper sensor assembly	Includes cable. Same for PX4i and PX6i.

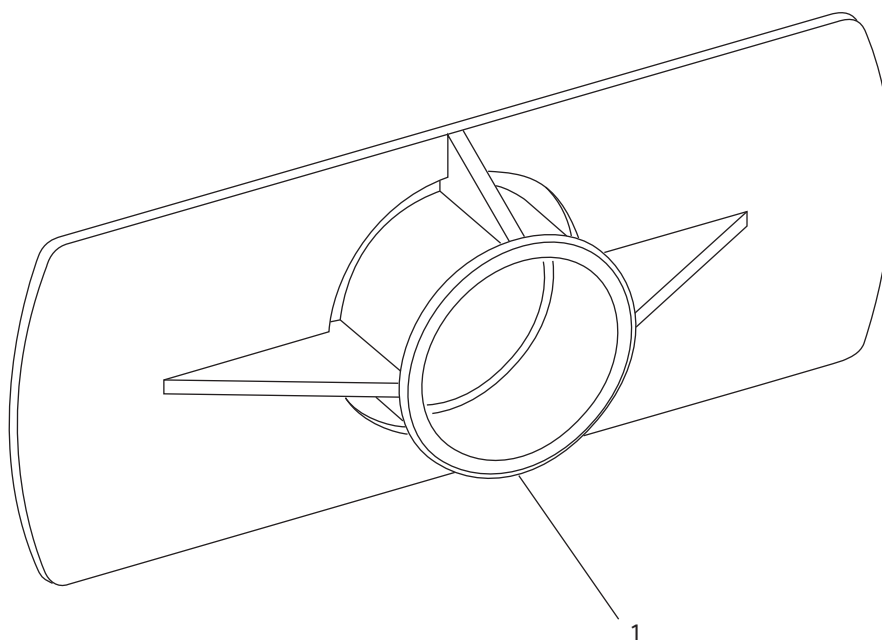
3-Inch Adapter



3-Inch Adapter Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-040327-52	1-040327-52	Bobbin adapter assembly	For 76 mm (3-inch) core diameter

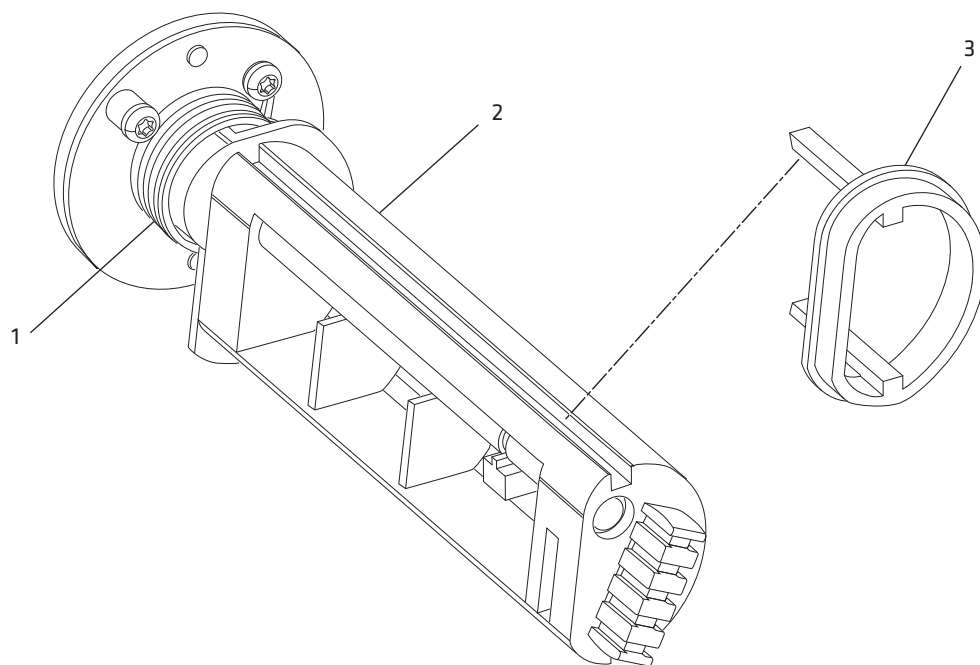
PX4i Media Roll Retainer



PX4i Media Roll Retainer Spare Parts

Callout	Part Number	RoHS Part Number	Description
1	776290-00	1-776290-00	Media roll retainer

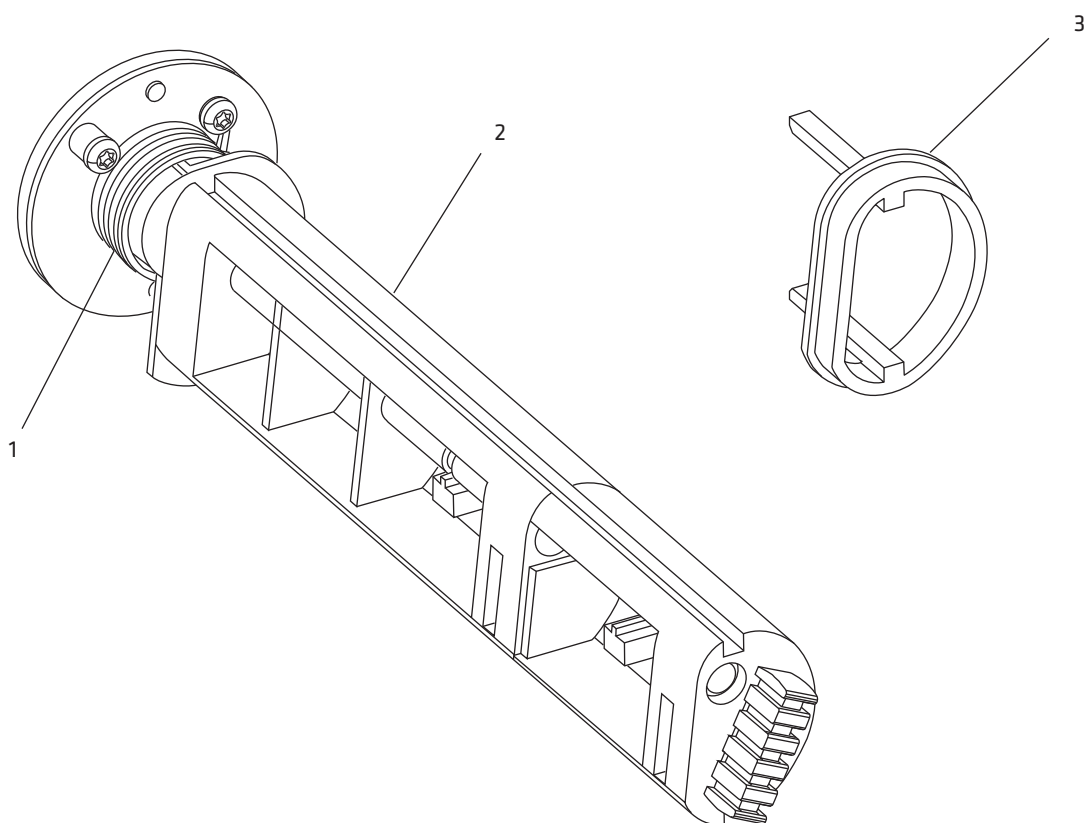
PX4i Label Slack Absorber



PX4i Label Slack Absorber Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-040321-00	1-040321-00	Spring, torsion	
2	1-040061-90	1-040061-90	Label slack absorber, 4-inch	Complete unit
3	1-040329-00	1-040329-00	Edge guide	

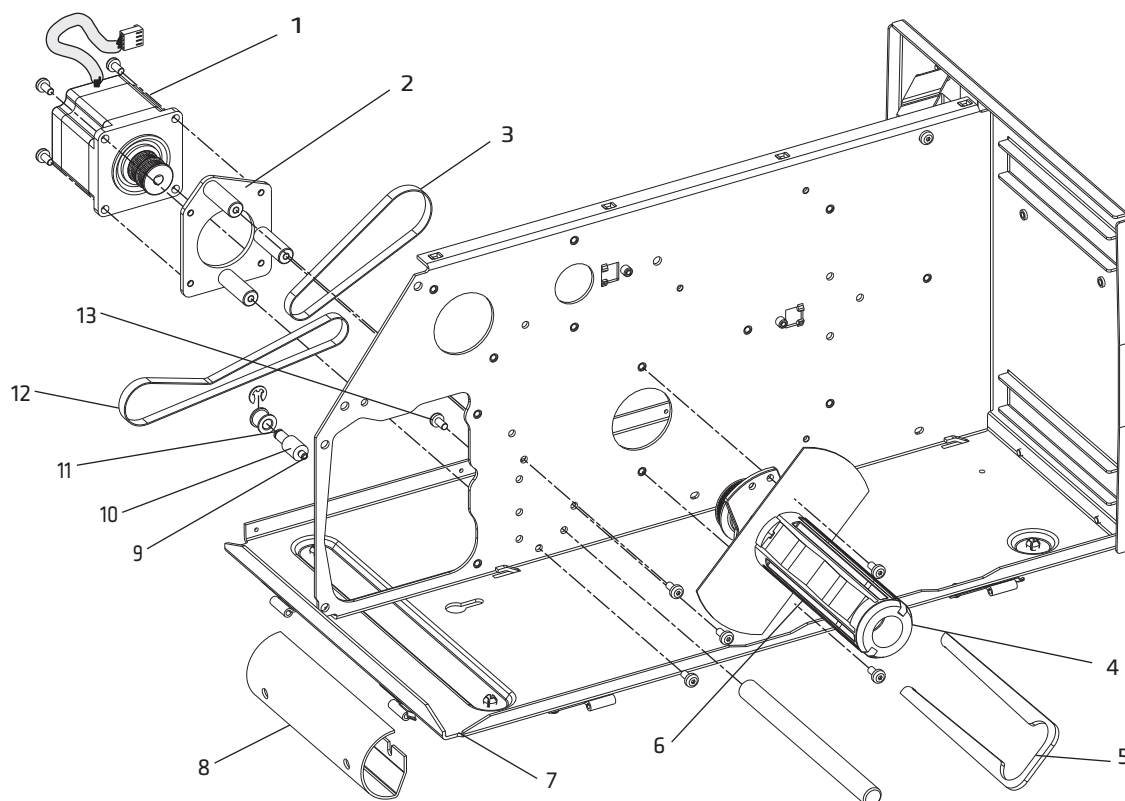
PX6i Label Slack Absorber



PX6i Label Slack Absorber Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-040321-00	1-040321-00	Spring, torsion	
2	1-040061-97	1-040061-95	Label slack absorber, 6-inch	Complete unit
3	1-040329-00	1-040329-00	Edge guide	

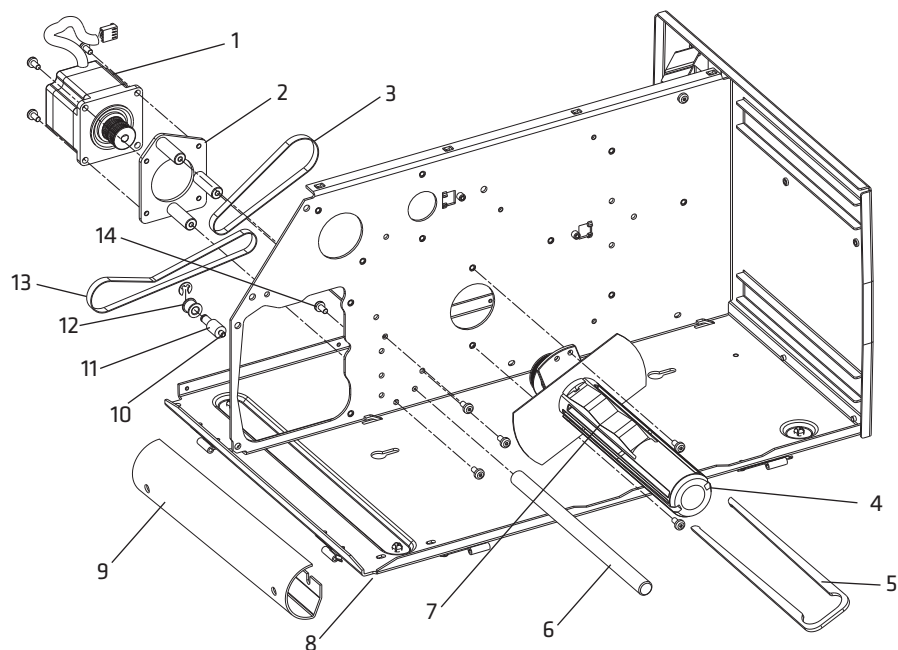
PX4i Liner/Batch Takeup Assembly



PX4i Liner/Batch Takeup Assembly Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-040960-90	1-040960-900	Stepper motor assembly	Includes pulley
2	1-040105-01		Motor mount	
3		1-995101-43	Tooth belt, 118 MXL 025 T=118	
4		1-040187-01	Rewind unit paper, 4-inch	Complete unit
5	1-040317-01	1-040317-01	Brace, PX4i	
6	1-040335-01	1-040335-01	Bobbin plate (Paper rewind)	
7	1-040491-30		Bottom plate, PX4i	
8	1-040253-01	1-040253-01	Batch takeup plate (Rewind guide plate, 4-inch)	
9	1-040399-00		Axel bearing	Located inside gear wheel P/N 1-040237-12
10	1-040237-12		Gear wheel, MXL21	
11	1-040239-90	1-040239-90	Belt stretcher kit	Kit includes paper rewind tension pulley P/N 1-776222-00
12		1-995101-53	Tooth belt, 162 MXL 025 T=162	
13	1-994059-008		Screw, MRT 4X8 ZP	

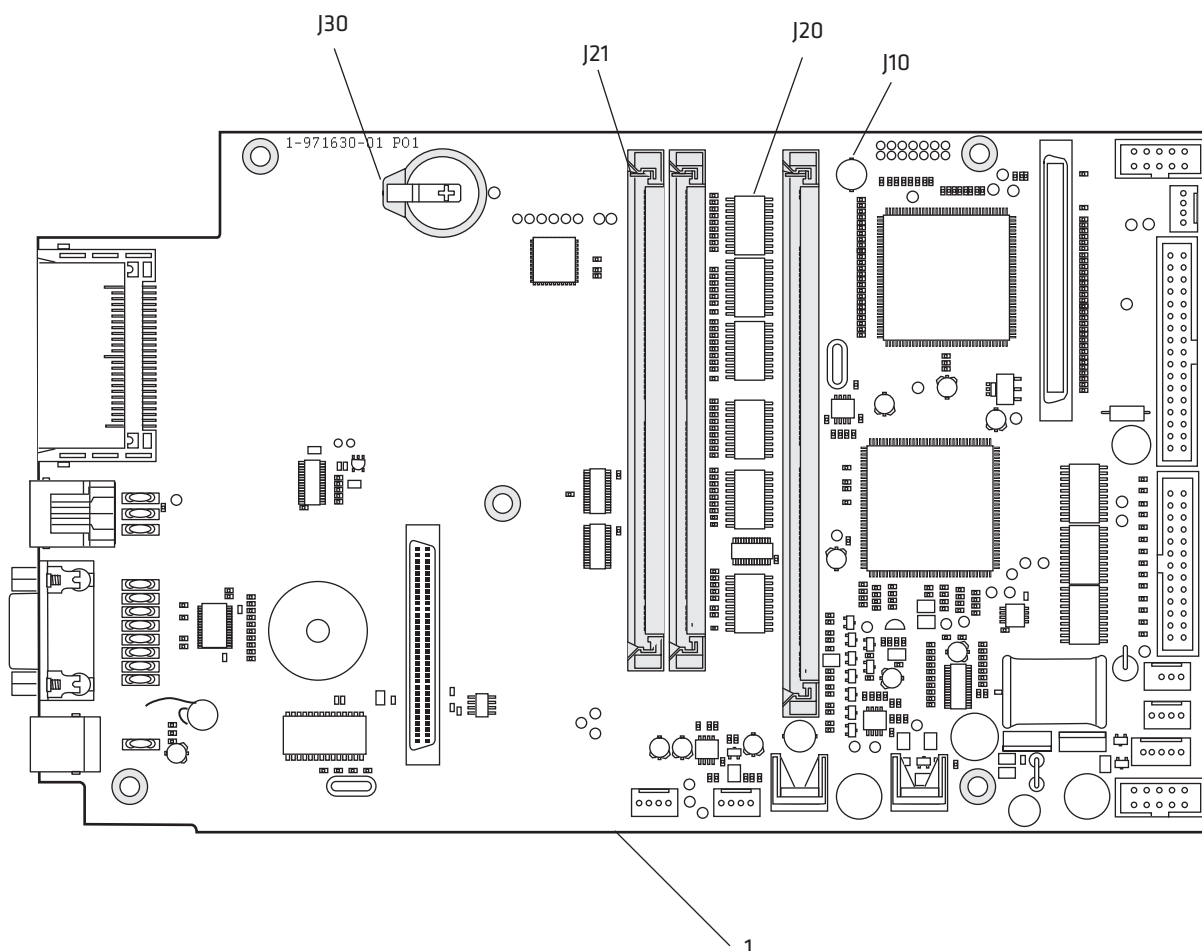
PX6i Liner/Batch Takeup Assembly



PX6i Liner/Batch Takeup Assembly Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-040960-90	1-040960-900	Stepper motor assembly	Includes pulley
2	1-040105-01		Motor Mount	
3	1-995101-43	1-995101-43	Timing belt	
4	1-040190-01	1-040190-01	Takeup unit assembly	Complete unit
5	1-040317-11	1-040317-11	Brace, PX6i	
6	1-040258-10		Break shaft, 6-inch	
7	1-040335-01	1-040335-01	Bobbin plate (Paper rewind)	
8	1-040491-40		Bottom plate, PX6i	
9	1-040253-11		Rewind guide plate, 6-inch	
10	1-040399-00		Axel bearing	Located inside gear wheel P/N 1-040237-12
11	1-040237-12		Gear wheel, MXL21	
12	1-040239-90	1-040239-90	Belt stretcher kit	Kit includes paper rewind tension pulley P/N 1-776222-00
13	1-995101-53	1-995101-53	Timing belt	
14	1-994059-008		Screw, MRT 4X8 ZP	

CPU Board



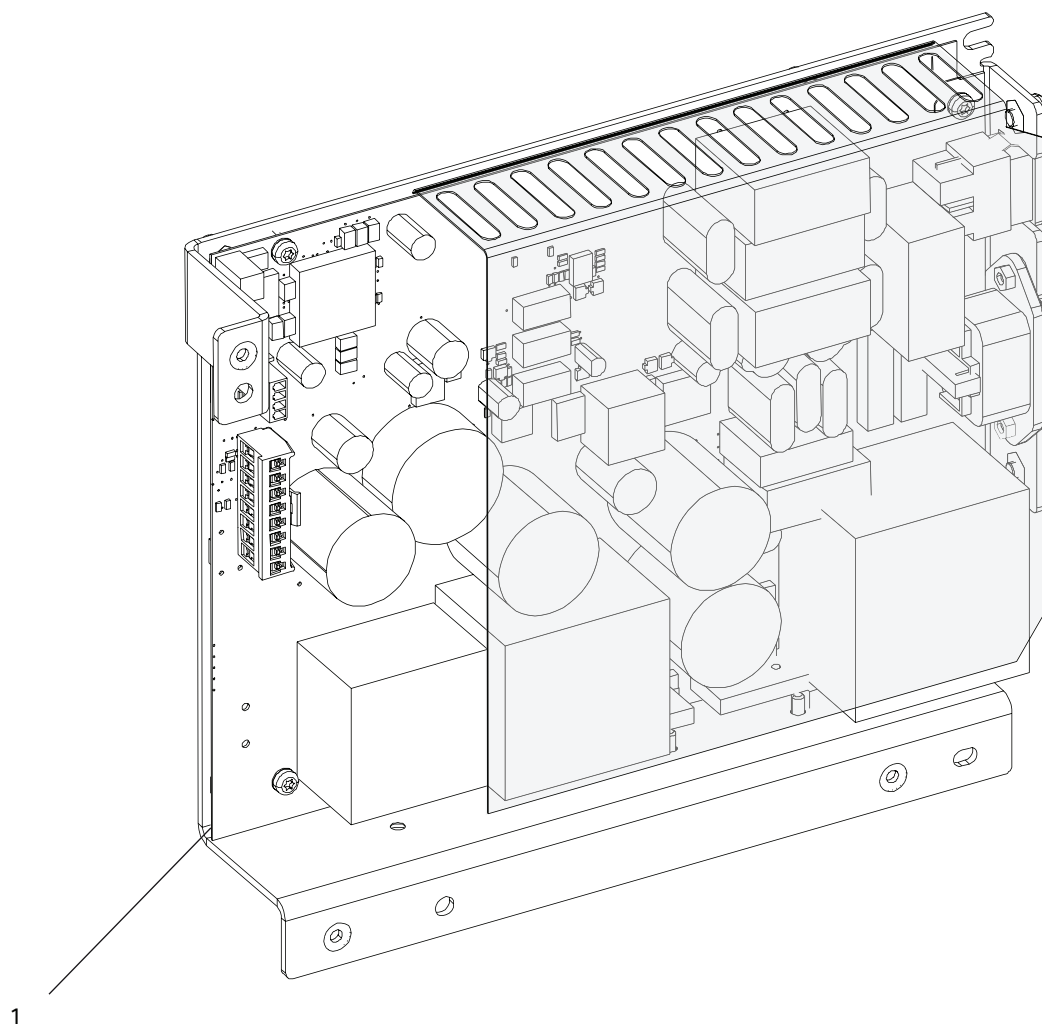
CPU Board Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-971630-90	1-971130-901	CPU board assembly	Flash and DRAM SIMMs not included
		1-971156-900	Service assembly, MLB PX4C/PX6C	Not shown
J10	1-971634-30	1-971134-001	SDRAM SIMM 16MB	SDRAM memory expansion
J20	1-020040-80	1-020040-800	Flash SIMM 4 MB (Boot)	Includes Intermec Fingerprint v8.xx and Intermec Shell v.8.x
		1-020040-21	Flash SIMM 4 MB (Boot+IPL)	Includes IPL v.2.xx
J21	1-020040-04	1-020040-004	Flash SIMM 4 MB (Boot)	Flash memory expansion
	1-020040-08	1-020040-008	Flash SIMM 8 MB (Boot)	Flash memory expansion
	1-020040-16	1-971136-021	Flash SIMM 16 MB	Flash memory expansion
J30	1-956009-90	1-936009-010	Real-time clock circuit	



You need to configure the CPU board. For help, see the *PX4i and PX6i High Performance Printer Service Manual* (P/N 939-022-xxx).

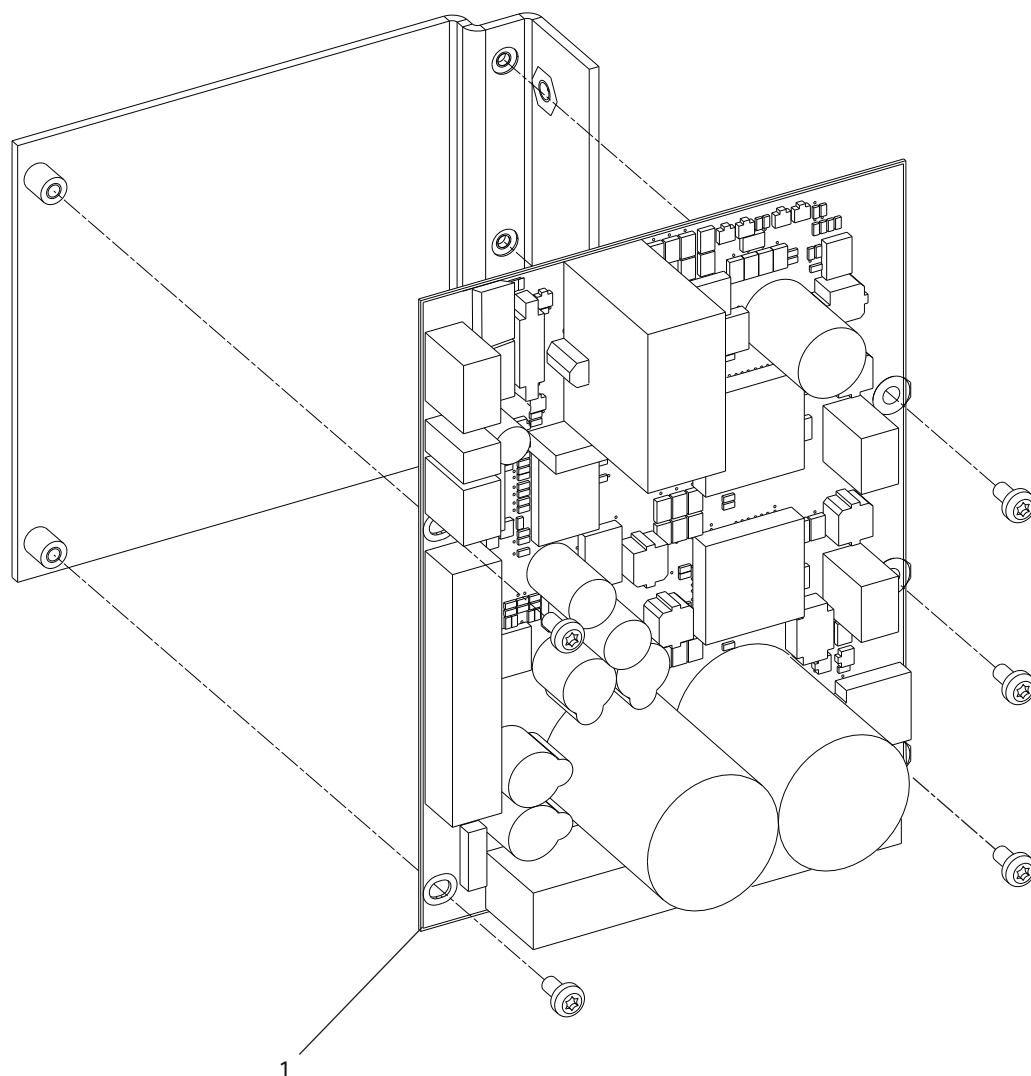
Power Supply Assembly



Power Supply Assembly Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-971632-90	1-971132-900	Driver board assembly	Complete unit as shown

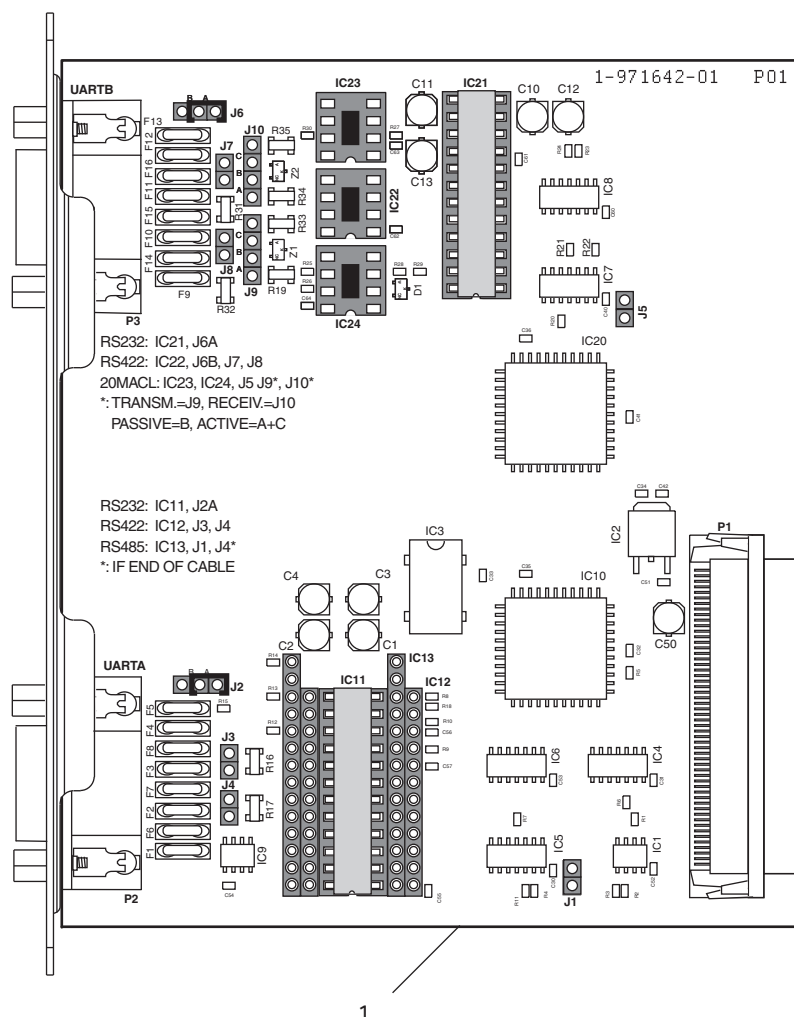
Driver Board



Driver Board Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-971652-90	1-971152-900	Driver board assembly	Complete unit as shown

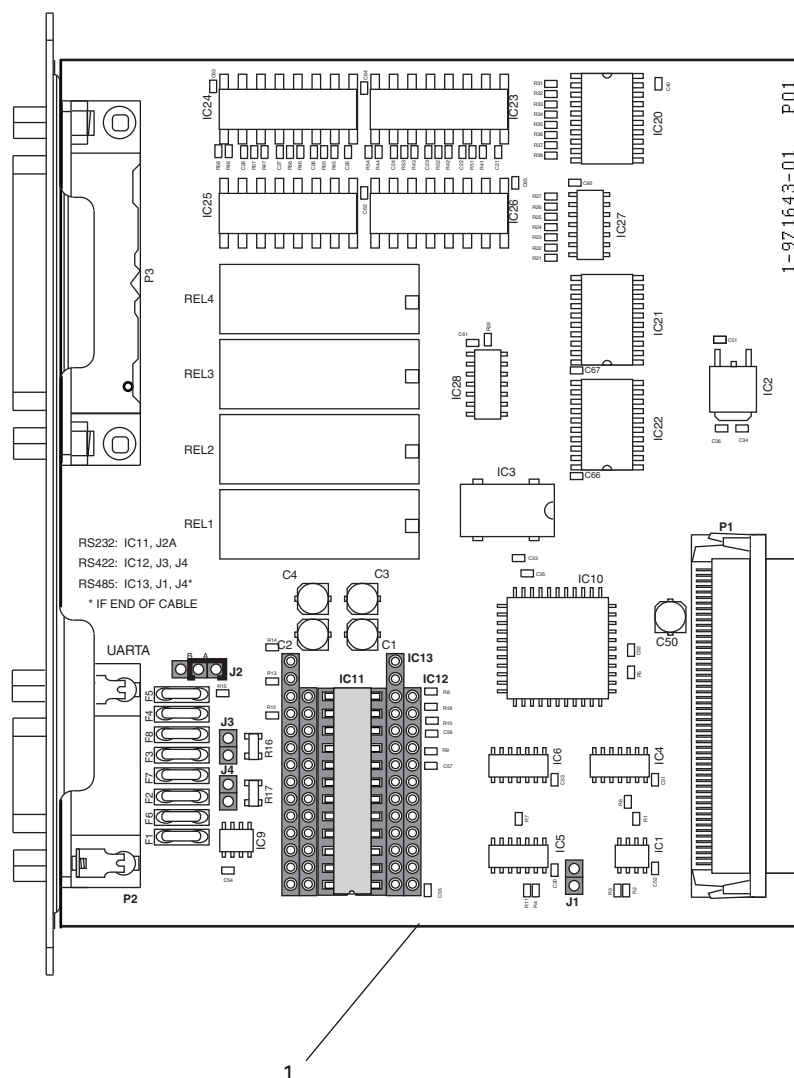
Double Serial Interface Kit (Fingerprint Option)



Double Serial Interface Kit Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-971642-80	1-971142-800	Double serial interface board kit	Complete kit. Fitted for 2x RS-232.
Modification circuits (for one port):				
	1-956038-01	1-956038-001	RS-422 isolated	1 circuit
	1-985319-00	1-985319-000	20 mA current loop	2 optocouplers
	1-956037-01	1-956037-001	RS-485 isolated	1 circuit

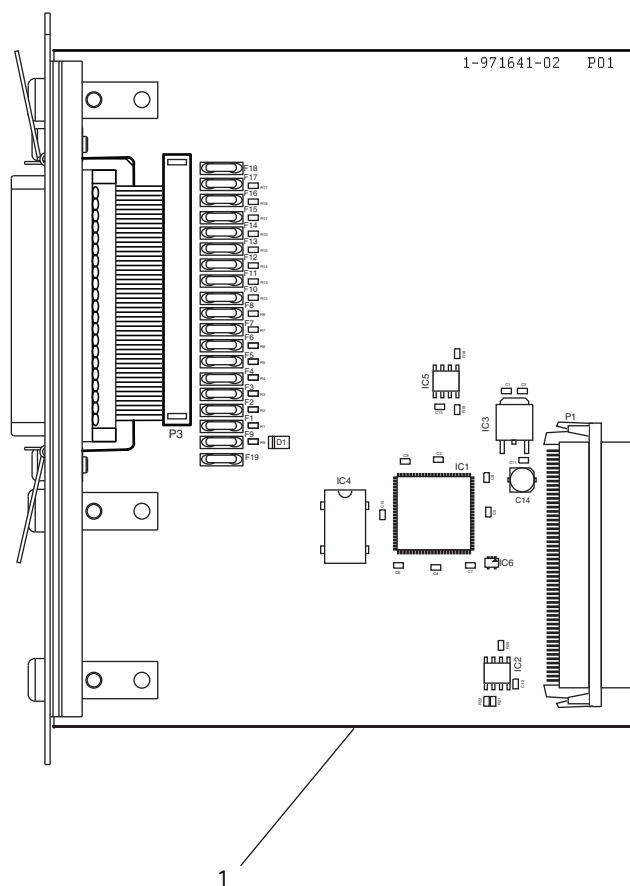
Serial/Industrial Interface Kit (Fingerprint Option)



Serial/Industrial Interface Kit Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-971643-80	1-971143-800	Serial/industrial interface board kit	Complete kit. Serial port fitted for RS-232.
Modification circuits (for serial port):				
	1-956038-01	1-936038-001	RS-422 isolated	1 circuit
	1-956037-01	1-936037-001	RS-485 isolated	

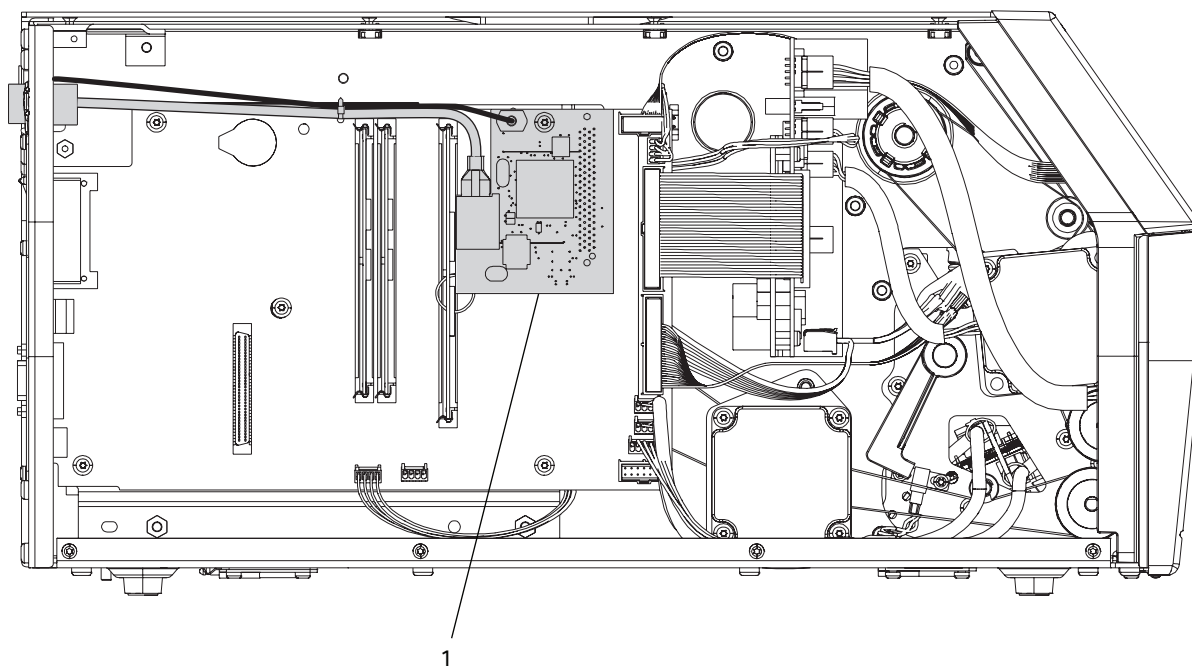
IEEE 1284 Parallel Interface Kit (Option)



IEEE 1284 Parallel Interface Kit Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-971641-80	1-971141-800	IEEE 1284 parallel interface board kit	Complete kit

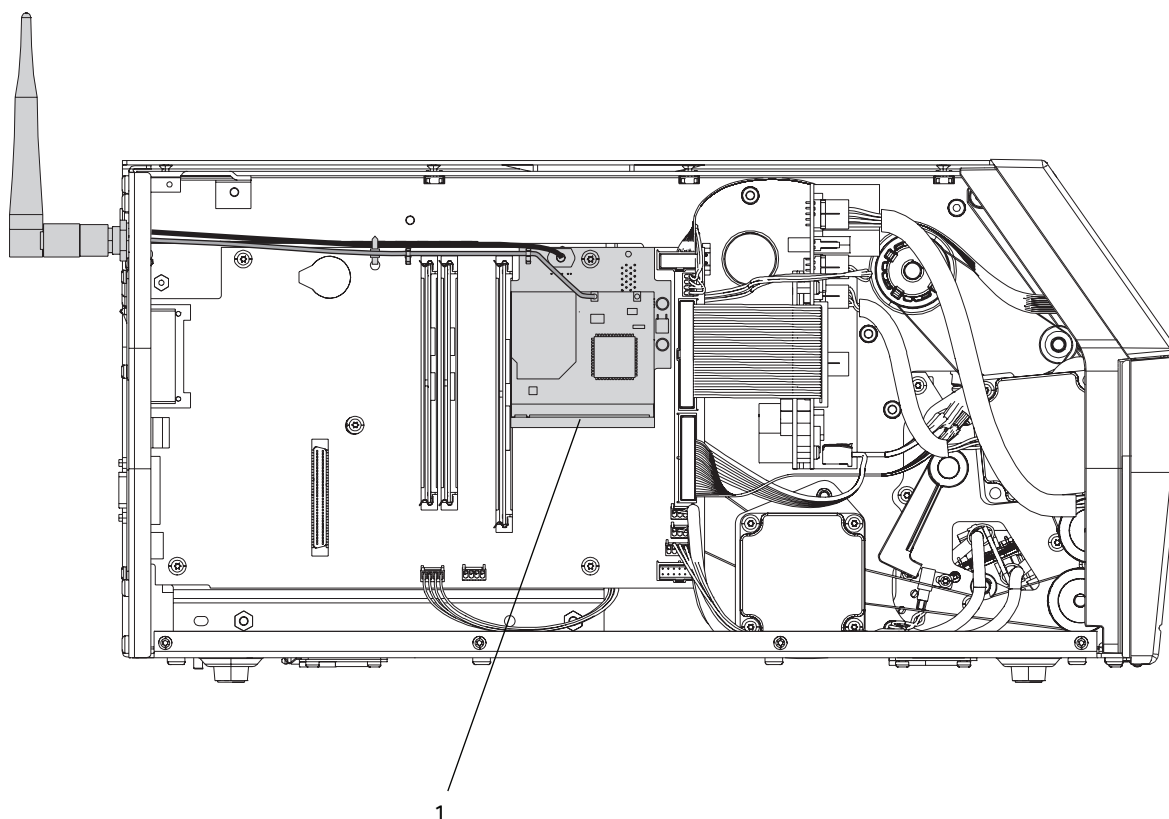
EasyLAN Ethernet Interface Kit (Option)



EasyLAN Ethernet Interface Kit Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-971645-80	1-971145-800	EasyLAN Ethernet interface kit	Complete kit includes CD-ROM New LAN unit is located on the new CPU assembly P/N 1-971156-xxx

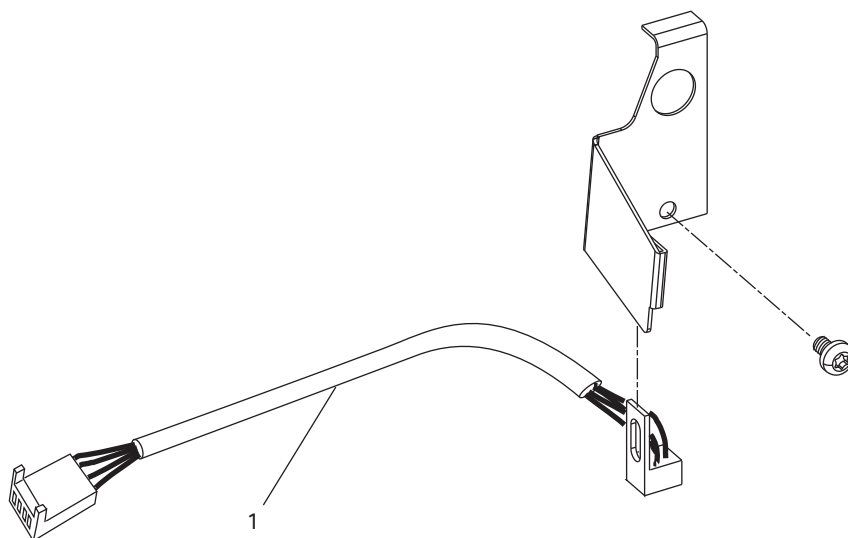
EasyLAN Wireless Interface Kit (Option)



EasyLAN Wireless Interface Kit Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-971646-80	1-971146-800	EasyLAN wireless interface kit	Complete kit includes CD-ROM

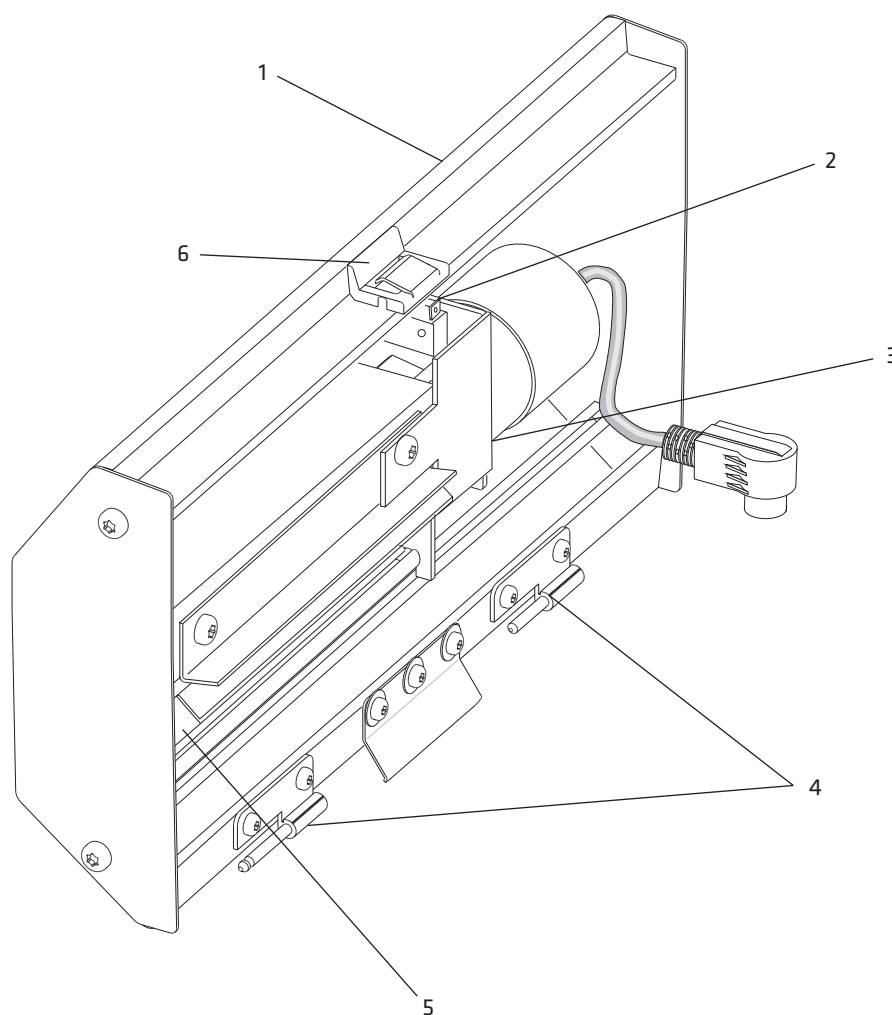
Label Taken Sensor Kit



Label Taken Sensor Kit Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-040559-90	1-040559-900	Label taken sensor kit	Complete kit includes installation instructions

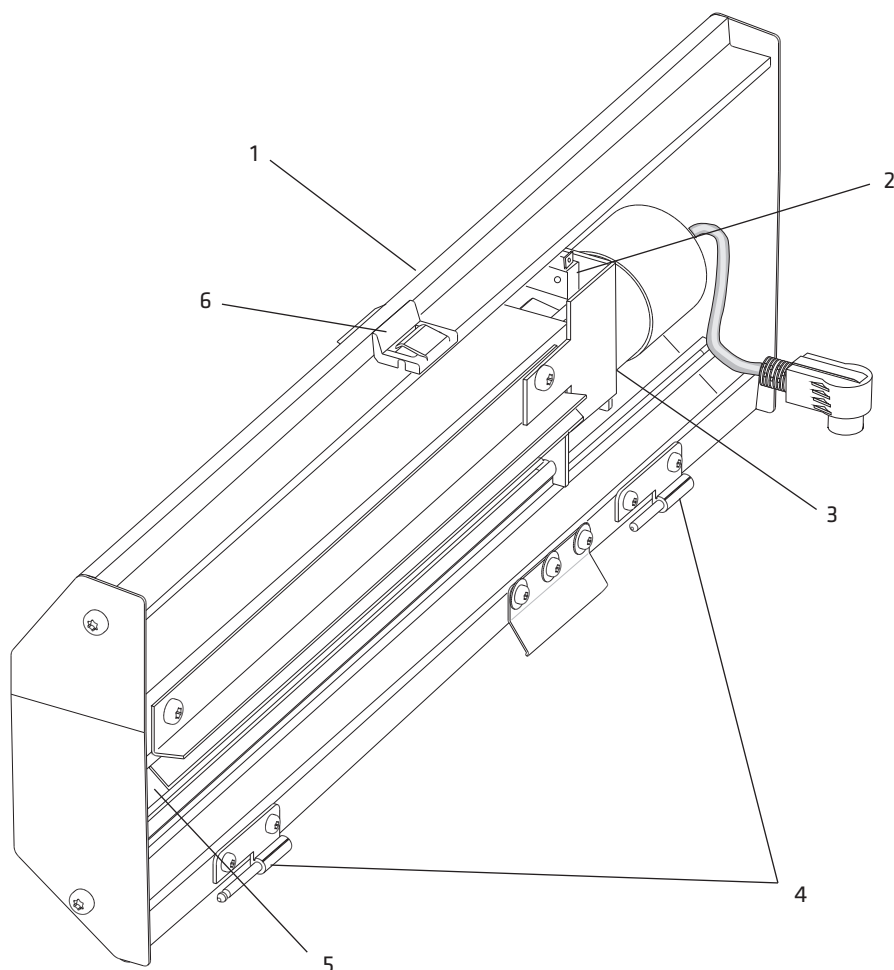
PX4i Paper Cutter (Option)



PX4i Paper Cutter Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-040551-90	1-040551-900	Paper cutter kit assembly (PX4i)	Complete kit includes installation instructions
2	1-983353-00		Microswitch	
3		1-040122-02	Cutter mechanism, 4-inch assembly	
4	1-196260-90	1-196260-90	Hinge kit	Includes hinges (4x) for the front cover and side doors, leaf springs and screws
5	1-040450-00	1-040450-00	Spring	Not visible
6	1-040299-90		Lock assembly	

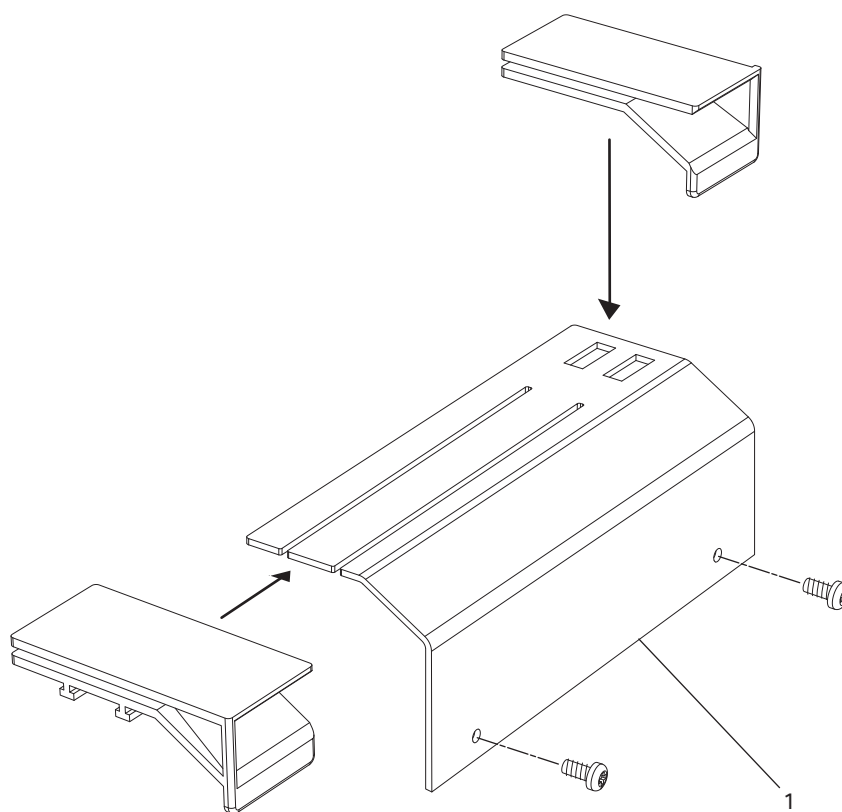
PX6i Paper Cutter (Option)



PX6i Paper Cutter Spare Parts

Callout	Part Number	RoHS Part Number	Description	Notes
1	1-040564-90	1-040564-900	Paper cutter kit assembly (PX6i)	Complete kit includes installation instructions
2	1-983353-00		Microswitch	
3		1-040122-11	Cutter mechanism, 6-inch assembly	
4	1-196260-90	1-196260-90	Hinge kit	Includes hinges (4x) for the front cover and side doors, leaf springs and screws
5	1-040450-00	1-040450-00	Spring	Not visible
6	1-040299-90		Lock assembly	

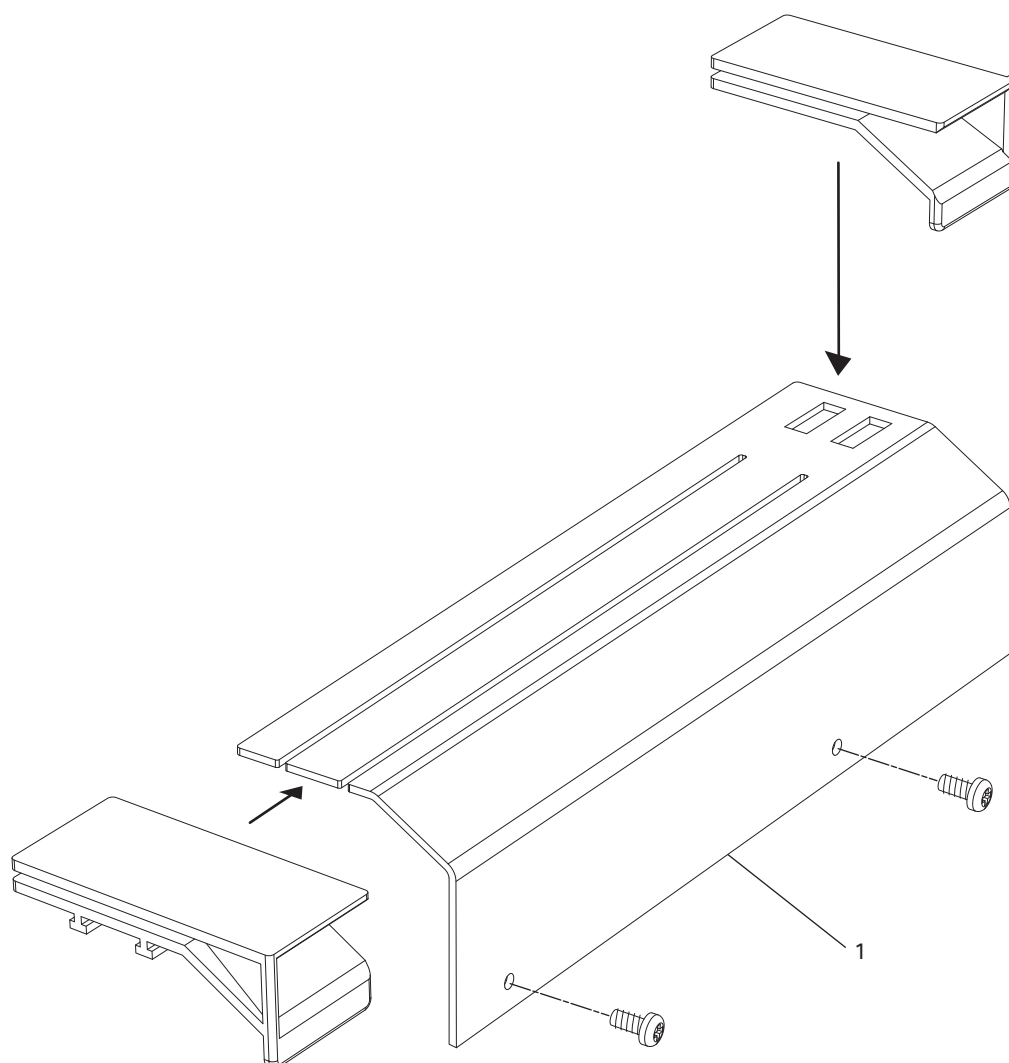
PX4i Fan Fold Guide (Option)



PX4i Fan Fold Guide Spare Parts

Callout	Part Number	Description
1	1-040565-00	Fan fold guide kit (PX4i)

PX6i Fan Fold Guide (Option)



PX6i Fan Fold Guide Spare Parts

Callout	Part Number	Description
1	1-040565-10	Fan fold guide kit (PX6i)



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PX4i and PX6i High Performance Printer Spare Parts Catalog



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